

## 1. Identification

<b>Product identifier</b>	<b>GREENTHERM 28 LI; GREENTHERM 28 SL</b>		
<b>Other means of identification</b>			
<b>Brand Code</b>	0253, 825C		
<b>Recommended use</b>	For Industrial Use Only		
<b>Recommended restrictions</b>	None known.		
<b>Manufacturer/Importer/Supplier/Distributor information</b>			
<b>Manufacturer</b>			
<b>Company name</b>	HarbisonWalker International		
<b>Address</b>	1305 Cherrington Parkway, Suite 100 Moon Township Pennsylvania 15108 US		
<b>Telephone</b>	General Phone:	412-375-6600	
<b>Website</b>	www.thinkHWI.com		
<b>Emergency phone number</b>	CHEMTREC 24 HOUR EMERGENCY #	1-800-424-9300	
<b>Supplier</b>	Not available.		

## 2. Hazard identification

### Classified hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

### Label elements

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

### Other hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
ALPHA-ALUMINA		1344-28-1	60 - 80
SILICA, AMORPHOUS, FUMED	SILICA, AMORPHOUS, FUMED SILICA (CRYSTALLINE FREE)	7631-86-9	30 - 50
CALCIUM OXIDE		1305-78-8	2.5 - 10
Titanium Dioxide		13463-67-7	2.5 - 10
SILICA, CRYSTALLINE, QUARTZ		14808-60-7	0.1 - 2.5
SILICA, CRYSTALLINE, CRISTOBALITE		14464-46-1	< 0.5

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

## 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Use fire-extinguishing media appropriate for surrounding materials.
<b>Unsuitable extinguishing media</b>	Not available.
<b>Specific hazards arising from the chemical</b>	Not applicable.
<b>Special protective equipment and precautions for firefighters</b>	Not available.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away.
<b>Methods and materials for containment and cleaning up</b>	Stop the flow of material, if this is without risk. Following product recovery, flush area with water.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Not available.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m <sup>3</sup>	Respirable fraction.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m <sup>3</sup>	
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m <sup>3</sup>	

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m <sup>3</sup>	
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m <sup>3</sup>	

**Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)**

Components	Type	Value	Form
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable particles.
		0.025 mg/m3	Respirable.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable particles.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

**Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)**

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	4 mg/m3	Total
		1.5 mg/m3	Respirable.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	3 mg/m3	Respirable fraction.
		10 mg/m3	Total dust.

**Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)**

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)**

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

**Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)**

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	Total dust.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	6 mg/m3	Respirable dust.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable dust.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable dust.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	Total dust.

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Skin protection****Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear suitable protective clothing.

**Respiratory protection**

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties****Appearance****Physical state**

Solid.

**Form**

Brick or Cast Shape

**Color**

White.

**Odor**

Not available.

**Odor threshold**

Not available.

**pH**

Not available.

**Melting point/freezing point**

Not available.

**Initial boiling point and boiling range**

Not available.

**Flash point**

Not available.

**Evaporation rate**

Not available.

**Flammability (solid, gas)**

Not available.

**Upper/lower flammability or explosive limits****Flammability limit - lower (%)**

Not available.

<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Acids.Ammonium Salts Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Direct contact with eyes may cause temporary irritation.
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### Information on toxicological effects

<b>Acute toxicity</b>	Not known.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.

### Respiratory or skin sensitization

#### Canada - Alberta OELs: Irritant

CALCIUM OXIDE (CAS 1305-78-8)	Irritant
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	Irritant
Titanium Dioxide (CAS 13463-67-7)	Irritant

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

## Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

### ACGIH Carcinogens

ALPHA-ALUMINA (CAS 1344-28-1)	A4 Not classifiable as a human carcinogen.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	A2 Suspected human carcinogen.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	A2 Suspected human carcinogen.
Titanium Dioxide (CAS 13463-67-7)	A4 Not classifiable as a human carcinogen.

### Canada - Alberta OELs: Carcinogen category

SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	Suspected human carcinogen.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	Suspected human carcinogen.

### Canada - Manitoba OELs: carcinogenicity

ALPHA-ALUMINA (CAS 1344-28-1)	Not classifiable as a human carcinogen.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	Suspected human carcinogen.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	Suspected human carcinogen.
Titanium Dioxide (CAS 13463-67-7)	Not classifiable as a human carcinogen.

### Canada - Quebec OELs: Carcinogen category

SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	Detected carcinogenic effect in animals.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	Suspected carcinogenic effect in humans.

### IARC Monographs. Overall Evaluation of Carcinogenicity

SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	3 Not classifiable as to carcinogenicity to humans.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	1 Carcinogenic to humans.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	1 Carcinogenic to humans.
Titanium Dioxide (CAS 13463-67-7)	2B Possibly carcinogenic to humans.

### US. National Toxicology Program (NTP) Report on Carcinogens

SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	Known To Be Human Carcinogen.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	Reasonably Anticipated to be a Human Carcinogen. Known To Be Human Carcinogen.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

#### Developmental effects

SILICA, CRYSTALLINE, QUARTZ 0

#### Developmental effects - EU category

SILICA, CRYSTALLINE, QUARTZ 0

#### Embryotoxicity

SILICA, CRYSTALLINE, QUARTZ 0

#### Reproductivity

SILICA, CRYSTALLINE, QUARTZ 0

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
<b>Hazardous waste code</b>	Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.
<b>Waste from residues / unused products</b>	Not available.
<b>Contaminated packaging</b>	Not available.

## 14. Transport information

<b>TDG</b>	Not regulated as dangerous goods.
<b>IATA</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Not applicable.

## 15. Regulatory information

### Canadian regulations

#### Controlled Drugs and Substances Act

Not regulated.

#### Export Control List (CEPA 1999, Schedule 3)

Not listed.

#### Greenhouse Gases

Not listed.

#### Precursor Control Regulations

Not regulated.

### International regulations

#### Stockholm Convention

Not applicable.

#### Rotterdam Convention

Not applicable.

#### Kyoto protocol

Not applicable.

#### Montreal Protocol

Not applicable.

#### Basel Convention

Not applicable.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
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Australia	Australian Inventory of Chemical Substances (AICS)	Yes
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Canada	Domestic Substances List (DSL)	Yes
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<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

**Issue date** 03-15-2019

**Version #** 01

**Disclaimer** This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**Revision information** Product and Company Identification: Product Codes  
Composition / Information on Ingredients: Ingredients